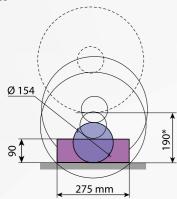






## Theoretical cutting capacity - Ø 400 mm disc

\*space under disc



#### **CUTTING MACHINES**

MADE IN FRANCE

# CUTLAM®4.0



companies with high standards who are looking for highquality and reliable equipment for heavy-duty use with a great cutting capacity.

The CUTLAM® 4.0 is a pedestal-mounted single-block machine with an integrated recirculation/decanter tank. The wheel's vertical descent can be controlled automatically (oleo pneumatic) or manually using the joystick. The maximum cutting descent is 240 mm.

Adapted for intensive use on heavy components, the CUTLAM® 4.0 is fitted with a powerful 5.5 kW motor.

The wheel's speed is adjustable from 1000 to 4000 rpm, the feed speed is adjustable. 2 cutting modes are available: sequential automatic with adjustable frequency or continuous.

An end of cycle sensor shuts off the machine and automatically raises the wheel after each operation.

The controls are easy to use and intuitive: they are centralized on the 5.7" arm-mounted touch-screen.

The cover opening clears 3 sides, guaranteeing easy loading of heavy or bulky parts. Removable gates to the left and right enable you to cut long bars.

The wide cast-iron clamp bench has 6 T-longitudinal grooves and 5 transversal grooves, and as an optional extra may be made mobile along the X and the Y axes.

The multi-point hose over the wheel and part ensures optimum cooling for high-quality cuts and consistent results.

In the standard configuration, the work area is illuminated by a adjustable spotlight, and an external shower head is provided for cleaning the cutting area.

In order to optimise your equipment according to your needs, a variety of accessories and optional extras are available.



## **CUTTING MACHINES**





Transversal table X axis 120 mm stroke

	Technical Data	CUTLAM°4.0
	Cut-off wheel Ø	300 to 400 mm
	Shaft Ø	25,4 mm
	Standard flanges Ø	100 mm
	Max cutting capacity	Ø 154 mm or 145 x 160 mm or 90 x 275 mm (with a Ø 400 mm disc) + right and left opening for long parts)
	Passage under the disc	190 mm (with a Ø 400 mm disc)
	Vertical movement	Manual
	Lubrification	Recirculation system, 140 litres, on casters Cleaning system integrated, with a shower head outside of the cutting chamber
	Motor power	5,5 kW
	Rotational speed	Variable, from 1000 to 4000 rpm
	Arm speed advance	5 to 200 mm/min during cutting
	Table	Double grooved treated cast iron, 400 x 400 mm
	Type of groove	T groove 12 mm (6 longitudinal, 5 transversal)
	Lightening	LED
	Protection	Cover with locking system
	Body	Steel coated with epoxy paint
	Pneumatic feeding compressed air	6 bars filtered 5 $\mu$
	Electrical power	6 kW cumulative
	Electrical consumption	24 Ah
	Voltage	400 Volts - 50 Hz (three-phase)
	Dim. W x H x D	818 (+ 300 mm with control panel) x 1802 x 1280 mm
	Weight	650 kg
	Reference	60 CT40A 00



### Option

Positioning laser	60 CT403 00



#### Accessories

Universal clamping KOPAL 61	60 081282 20
Lift for KOPAL 61	60 081282 40
Long cam for KOPAL 61	60 00285 90
Independent double vice (right and left) with fast tightening system	60 CT400 20
Double vice with fast tightening system (left and right side of the wheel)	60 CT200 20
Double vice with screw tightening system (left and right side of the wheel)	60 CT200 40







60 081282 40 60 00285 90







60 081282 20

**Machine variations** 

Table with manual transversal displacement (X axis) of a 120 mm stroke	60 CT40A 10
Table with manual longitudinal displacement (Y axis) of a 180 mm stroke	60 CT40A 20