

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form : Mixture
Product name : Murakami's Etchant
Type of product : Bases
Product group : Trade product

1.2. Relevant identified uses of the substance or mixture and uses advised against

1.2.1. Relevant identified uses

Main use category : Industrial use
Industrial/Professional use spec : Industrial

1.2.2. Uses advised against

No additional information available

1.3. Details of the supplier of the safety data sheet

Supplier

LAM PLAN S.A.
7, rue des Jardins
P.O. Box BP 15
74240 Gaillard
France
T +33(0)450439630 - F +33(0)0450870160
jgosselin@lamplan.fr - www.lamplan.com

1.4. Emergency telephone number

Emergency number : INRS/ORFILA (France) : 33 1 45 42 59 59

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Acute toxicity (oral), Category 4 H302
Skin corrosion/irritation, Category 1, Sub-Category 1A H314
Serious eye damage/eye irritation, Category 1 H318
Full text of H- and EUH-statements: see section 16

Adverse physicochemical, human health and environmental effects

Harmful if swallowed. Causes severe skin burns and eye damage. Causes serious eye damage.

2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms (CLP) :



GHS05

GHS07

Signal word (CLP) : Danger
Contains : potassium hydroxide; caustic potash
Hazard statements (CLP) : H302 - Harmful if swallowed.
H314 - Causes severe skin burns and eye damage.
Precautionary statements (CLP) : P260 - Do not breathe dust/fume/gas/mist/vapours/spray.
P280 - Wear protective gloves/protective clothing/eye protection/face protection.
P303+P361+P353 - IF ON SKIN (or hair): Take off immediately all contaminated clothing.

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Rinse skin with water/shower.

P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P310 - Immediately call a POISON CENTER or doctor.

P501 - Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation.

EUH-statements

: EUH032 - Contact with acids liberates very toxic gas.

2.3. Other hazards

Contains no PBT/vPvB substances $\geq 0.1\%$ assessed in accordance with REACH Annex XIII

The mixture does not contain substance(s) included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or is not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at a concentration equal to or greater than 0,1 %

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
potassium hydroxide; caustic potash	CAS-No.: 1310-58-3 EC-No.: 215-181-3 EC Index-No.: 019-002-00-8	25 – 30	Acute Tox. 4 (Oral), H302 Skin Corr. 1A, H314

Specific concentration limits:

Name	Product identifier	Specific concentration limits
potassium hydroxide; caustic potash	CAS-No.: 1310-58-3 EC-No.: 215-181-3 EC Index-No.: 019-002-00-8	(0.5 \leq C < 2) Eye Irrit. 2, H319 (0.5 \leq C < 2) Skin Irrit. 2, H315 (2 \leq C < 5) Skin Corr. 1B, H314 (5 \leq C \leq 100) Skin Corr. 1A, H314

Full text of H- and EUH-statements: see section 16

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures general

: Call a physician immediately.

First-aid measures after inhalation

: Remove person to fresh air and keep comfortable for breathing.

First-aid measures after skin contact

: Rinse skin with water/shower. Take off immediately all contaminated clothing. Call a physician immediately.

First-aid measures after eye contact

: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician immediately.

First-aid measures after ingestion

: Rinse mouth. Do not induce vomiting. Call a physician immediately.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects after skin contact

: Burns.

Symptoms/effects after eye contact

: Serious damage to eyes. Causes severe inflammation of the conjunctiva and may cause severe damage of the cornea.

Symptoms/effects after ingestion

: Burns. Gastric perforation. May perforate the oesophagus or the digestive tract.

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4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media : Water spray. Dry powder. Foam. Carbon dioxide.
Unsuitable extinguishing media : high volume water jet.

5.2. Special hazards arising from the substance or mixture

Reactivity in case of fire : Reacts with (some) acids: release of (highly) toxic gases/vapours.
Hazardous decomposition products in case of fire : Toxic fumes may be released. hydrogen cyanide; hydrocyanic acid. Potassium oxides. Cyanides.

5.3. Advice for firefighters

Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

Emergency procedures : Ventilate spillage area. Avoid contact with skin and eyes. Do not breathe dust/fume/gas/mist/vapours/spray.

6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up : Take up liquid spill into absorbent material.
Other information : Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Ensure good ventilation of the work station. Avoid contact with skin and eyes. Do not breathe dust/fume/gas/mist/vapours/spray. Wear personal protective equipment. Do not mix with acids.
Hygiene measures : Wash contaminated clothing before reuse. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Store locked up. Store in a well-ventilated place. Keep cool.
Incompatible products : Strong acids. Acids.

7.3. Specific end use(s)

No additional information available

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SECTION 8: Exposure controls/personal protection

8.1. Control parameters

8.1.1 National occupational exposure and biological limit values

No additional information available

8.1.2. Recommended monitoring procedures

No additional information available

8.1.3. Air contaminants formed

No additional information available

8.1.4. DNEL and PNEC

No additional information available

8.1.5. Control banding

No additional information available

8.2. Exposure controls

8.2.1. Appropriate engineering controls

Appropriate engineering controls:

Ensure good ventilation of the work station.

8.2.2. Personal protection equipment

Personal protective equipment symbol(s):



8.2.2.1. Eye and face protection

Eye protection:

Safety glasses

Eye protection			
Type	Field of application	Characteristics	Standard
Safety goggles, Face shield	Droplet		EN 166

8.2.2.2. Skin protection

Skin and body protection:

Wear suitable protective clothing

Hand protection:

Protective gloves

Hand protection					
Type	Material	Permeation	Thickness (mm)	Penetration	Standard
Disposable gloves, Reusable gloves	Fluoroelastomer (FKM)	6 (> 480 minutes)	0.4mm		EN ISO 374
Reusable gloves, Disposable gloves	Butyl rubber	6 (> 480 minutes)	0.5mm		EN ISO 374
Disposable gloves, Reusable gloves	Chloroprene rubber (CR)	6 (> 480 minutes)	0.5		EN ISO 374
Disposable gloves, Reusable gloves	Nitrile rubber (NBR)	6 (> 480 minutes)	0.35		EN ISO 374

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Hand protection					
Type	Material	Permeation	Thickness (mm)	Penetration	Standard
Reusable gloves, Disposable gloves	Polyvinylchloride (PVC)	6 (> 480 minutes)	0.5mm		EN ISO 374

8.2.2.3. Respiratory protection

Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment

Respiratory protection			
Device	Filter type	Condition	Standard
Air-Purifying Respirator (APR), reusable, Air-Purifying Respirator (APR), disposable, Combined gas/dust mask with filter type	Type P1		EN 143

8.2.2.4. Thermal hazards

No additional information available

8.2.3. Environmental exposure controls

Environmental exposure controls:

Avoid release to the environment.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Colour	: red.
Appearance	: Liquid.
Odour	: characteristic.
Odour threshold	: Not available
Melting point	: Not applicable
Freezing point	: Not available
Boiling point	: Not available
Flammability	: Non flammable.
Explosive limits	: Not available
Lower explosion limit	: Not available
Upper explosion limit	: Not available
Flash point	: Not available
Auto-ignition temperature	: Not available
Decomposition temperature	: 300 °C
pH	: Not available
Viscosity, kinematic	: Not available
Solubility	: Easily soluble.
Partition coefficient n-octanol/water (Log Kow)	: Not available
Vapour pressure	: Not available
Vapour pressure at 50°C	: Not available
Density	: 1.85 – 2.04 g/cm ³
Relative density	: Not available
Relative vapour density at 20°C	: Not available
Particle characteristics	: Not applicable

9.2. Other information

9.2.1. Information with regard to physical hazard classes

No additional information available

9.2.2. Other safety characteristics

VOC content : 0 %

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SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7). Protect from the exposure to the light.

10.5. Incompatible materials

No additional information available

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity (oral) : Harmful if swallowed.
Acute toxicity (dermal) : Not classified
Acute toxicity (inhalation) : Not classified

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ATE CLP (oral)	1666.667 mg/kg bodyweight
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potassium hydroxide; caustic potash (1310-58-3)

ATE CLP (oral)	500 mg/kg bodyweight
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Skin corrosion/irritation : Causes severe skin burns.
Serious eye damage/irritation : Causes serious eye damage.
Respiratory or skin sensitisation : Not classified
Germ cell mutagenicity : Not classified
Carcinogenicity : Not classified
Reproductive toxicity : Not classified
STOT-single exposure : Not classified
STOT-repeated exposure : Not classified
Aspiration hazard : Not classified

11.2. Information on other hazards

No additional information available

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general : Before neutralisation, the product may represent a danger to aquatic organisms.
Hazardous to the aquatic environment, short-term (acute) : Not classified
Hazardous to the aquatic environment, long-term (chronic) : Not classified
Not rapidly degradable

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12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

No additional information available

12.4. Mobility in soil

No additional information available

12.5. Results of PBT and vPvB assessment

No additional information available

12.6. Endocrine disrupting properties

No additional information available

12.7. Other adverse effects

No additional information available

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste treatment methods	: Dispose of contents/container in accordance with licensed collector's sorting instructions.
European List of Waste (LoW) code	: 11 01 05* - pickling acids 11 01 10 - sludges and filter cakes other than those mentioned in 11 01 09

SECTION 14: Transport information

In accordance with ADR / IMDG / IATA / ADN / RID

14.1. UN number or ID number

UN-No. (ADR)	: UN 1814
UN-No. (IMDG)	: UN 1814
UN-No. (IATA)	: UN 1814
UN-No. (ADN)	: UN 1814
UN-No. (RID)	: UN 1814

14.2. UN proper shipping name

Proper Shipping Name (ADR)	: POTASSIUM HYDROXIDE SOLUTION
Proper Shipping Name (IMDG)	: POTASSIUM HYDROXIDE SOLUTION
Proper Shipping Name (IATA)	: Potassium hydroxide solution
Proper Shipping Name (ADN)	: POTASSIUM HYDROXIDE SOLUTION
Proper Shipping Name (RID)	: POTASSIUM HYDROXIDE SOLUTION
Transport document description (ADR)	: UN 1814 POTASSIUM HYDROXIDE SOLUTION, 8, II, (E)
Transport document description (IMDG)	: UN 1814 POTASSIUM HYDROXIDE SOLUTION, 8, II
Transport document description (IATA)	: UN 1814 Potassium hydroxide solution, 8, II
Transport document description (ADN)	: UN 1814 POTASSIUM HYDROXIDE SOLUTION, 8, II
Transport document description (RID)	: UN 1814 POTASSIUM HYDROXIDE SOLUTION, 8, II

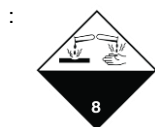
14.3. Transport hazard class(es)

ADR	
Transport hazard class(es) (ADR)	: 8
Danger labels (ADR)	: 8

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IMDG

Transport hazard class(es) (IMDG) : 8
Danger labels (IMDG) : 8



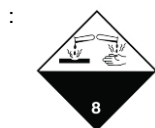
IATA

Transport hazard class(es) (IATA) : 8
Danger labels (IATA) : 8



ADN

Transport hazard class(es) (ADN) : 8
Danger labels (ADN) : 8



RID

Transport hazard class(es) (RID) : 8
Danger labels (RID) : 8



14.4. Packing group

Packing group (ADR) : II
Packing group (IMDG) : II
Packing group (IATA) : II
Packing group (ADN) : II
Packing group (RID) : II

14.5. Environmental hazards

Dangerous for the environment : No
Marine pollutant : No
Other information : No supplementary information available

14.6. Special precautions for user

Overland transport

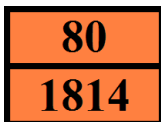
Classification code (ADR) : C5
Limited quantities (ADR) : 1I
Excepted quantities (ADR) : E2
Packing instructions (ADR) : P001, IBC02
Mixed packing provisions (ADR) : MP15
Portable tank and bulk container instructions (ADR) : T7

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Portable tank and bulk container special provisions (ADR) : TP2
Tank code (ADR) : L4BN
Tank special provisions (ADR) : TU42
Vehicle for tank carriage : AT
Transport category (ADR) : 2
Hazard identification number (Kemler No.) : 80
Orange plates :



Tunnel restriction code (ADR) : E
EAC code : 2R

Transport by sea

Limited quantities (IMDG) : 1 L
Excepted quantities (IMDG) : E2
Packing instructions (IMDG) : P001
IBC packing instructions (IMDG) : IBC02
Tank instructions (IMDG) : T7
Tank special provisions (IMDG) : TP2
EmS-No. (Fire) : F-A
EmS-No. (Spillage) : S-B
Stowage category (IMDG) : A
Segregation (IMDG) : SGG18, SG35
Properties and observations (IMDG) : Colourless liquid. Reacts with ammonium salts, evolving ammonia gas. Reacts with ammonium salts, evolving ammonia gas. Causes burns to skin, eyes and mucous membranes. Reacts violently with acids.

Air transport

PCA Excepted quantities (IATA) : E2
PCA Limited quantities (IATA) : Y840
PCA limited quantity max net quantity (IATA) : 0.5L
PCA packing instructions (IATA) : 851
PCA max net quantity (IATA) : 1L
CAO packing instructions (IATA) : 855
CAO max net quantity (IATA) : 30L
Special provisions (IATA) : A3, A803
ERG code (IATA) : 8L

Inland waterway transport

Classification code (ADN) : C5
Limited quantities (ADN) : 1 L
Excepted quantities (ADN) : E2
Carriage permitted (ADN) : T
Equipment required (ADN) : PP, EP
Number of blue cones/lights (ADN) : 0

Rail transport

Classification code (RID) : C5
Limited quantities (RID) : 1L
Excepted quantities (RID) : E2
Packing instructions (RID) : P001, IBC02
Mixed packing provisions (RID) : MP15
Portable tank and bulk container instructions (RID) : T7
Portable tank and bulk container special provisions (RID) : TP2
Tank codes for RID tanks (RID) : L4BN
Special provisions for RID tanks (RID) : TU42
Transport category (RID) : 2
Colis express (express parcels) (RID) : CE6
Hazard identification number (RID) : 80

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14.7. Maritime transport in bulk according to IMO instruments

Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. EU-Regulations

REACH Annex XVII (Restriction List)

Contains no substance(s) listed on REACH Annex XVII (Restriction Conditions)

REACH Annex XIV (Authorisation List)

Contains no substance(s) listed on REACH Annex XIV (Authorisation List)

REACH Candidate List (SVHC)

Contains no substance(s) listed on the REACH Candidate List

PIC Regulation (Prior Informed Consent)

Contains no substance(s) listed on the PIC list (Regulation EU 649/2012 concerning the export and import of hazardous chemicals)

POP Regulation (Persistent Organic Pollutants)

Contains no substance(s) listed on the POP list (Regulation EU 2019/1021 on persistent organic pollutants)

Ozone Regulation (1005/2009)

Contains no substance(s) listed on the Ozone Depletion list (Regulation EU 1005/2009 on substances that deplete the ozone layer)

VOC Directive (2004/42)

VOC content : 0 %

Explosives Precursors Regulation (2019/1148)

Contains no substance(s) listed on the Explosives Precursors list (Regulation EU 2019/1148 on the marketing and use of explosives precursors)

Drug Precursors Regulation (273/2004)

Contains no substance(s) listed on the Drug Precursors list (Regulation EC 273/2004 on the manufacture and the placing on market of certain substances used in the illicit manufacture of narcotic drugs and psychotropic substances)

15.1.2. National regulations

No additional information available

15.2. Chemical safety assessment

No chemical safety assessment has been carried out

SECTION 16: Other information

Abbreviations and acronyms:

ADN	European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road
ATE	Acute Toxicity Estimate
BCF	Bioconcentration factor
BLV	Biological limit value
BOD	Biochemical oxygen demand (BOD)
COD	Chemical oxygen demand (COD)
DMEL	Derived Minimal Effect level
DNEL	Derived-No Effect Level

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Abbreviations and acronyms:	
EC-No.	European Community number
EC50	Median effective concentration
EN	European Standard
IARC	International Agency for Research on Cancer
IATA	International Air Transport Association
IMDG	International Maritime Dangerous Goods
LC50	Median lethal concentration
LD50	Median lethal dose
LOAEL	Lowest Observed Adverse Effect Level
NOAEC	No-Observed Adverse Effect Concentration
NOAEL	No-Observed Adverse Effect Level
NOEC	No-Observed Effect Concentration
OECD	Organisation for Economic Co-operation and Development
OEL	Occupational Exposure Limit
PBT	Persistent Bioaccumulative Toxic
PNEC	Predicted No-Effect Concentration
RID	Regulations concerning the International Carriage of Dangerous Goods by Rail
SDS	Safety Data Sheet
STP	Sewage treatment plant
ThOD	Theoretical oxygen demand (ThOD)
TLM	Median Tolerance Limit
VOC	Volatile Organic Compounds
CAS-No.	Chemical Abstract Service number
N.O.S.	Not Otherwise Specified
vPvB	Very Persistent and Very Bioaccumulative
ED	Endocrine disrupting properties

Data sources

: REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 16 December 2008 on classification, labelling and packaging of substances and mixtures, amending and repealing Directives 67/548/EEC and 1999/45/EC, and amending Regulation (EC) No 1907/2006.

Full text of H- and EUH-statements:	
Acute Tox. 4 (Oral)	Acute toxicity (oral), Category 4
EUH032	Contact with acids liberates very toxic gas.
Eye Irrit. 2	Serious eye damage/eye irritation, Category 2
H302	Harmful if swallowed.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.

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Full text of H- and EUH-statements:	
Skin Corr. 1A	Skin corrosion/irritation, Category 1, Sub-Category 1A
Skin Corr. 1B	Skin corrosion/irritation, Category 1, Sub-Category 1B
Skin Irrit. 2	Skin corrosion/irritation, Category 2

Safety Data Sheet (SDS), EU

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.